

Date: Thursday, 18/12/2008 12:51:12 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCKNUT
Job Number : 44161	
Estimate Number : 10071	
P.O. Number :	Part Number : D30153
This Issue : 18/12/2008 S.O. No. :	Drawing Number : D3015 REV. B
Prsht Rev. : NC	Project Number : N/A
First Issue : 18/12/2008 Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 43758	Material :
Written By :	Due Date : 23/12/2008 Qty: 100 Um: Each
Checked & Approved By : <u>JUD 08.12.19</u>	
Comment : Est: A 01.06.28 New Issue SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7872CLO 8/12/19

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

100

2.0	PFS LNNC516S1	Lock Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 LOCKNUT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/12/22 100

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK08.12.23 100
QSP019

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST60AS 08/12/23 100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 44161

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/23 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

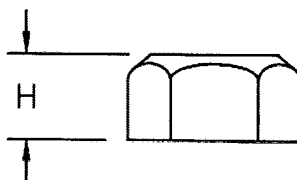
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOE COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *441161*

RELEASED
03.07.18 *[Signature]*

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DART

Purchase Order

Date Dec 19, 2008	Page 1
Purchase Order Number PO00007872	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
6/28/12/11

Vendor Address:

Acklands - Grainger Inc.
P.O. Box 2970
Winnipeg, Manitoba R3C 4B5
Canada
Phone (613) 632-2739
Fax (613) 632-5386

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-ACK001	Dec 19, 2008	N30	yours	Dec 22, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 100.0000 <i>8/14/22</i>	PFSLNNC516S1	Lock Nut Comments: AS PER DWG D3015 REV. B P/N: PFS LNNC516S1 B44161	22/12/2008	No	0.197000	Each	19.70
CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY							
Comments:		Tax Summary:		Less:			
		GST		0.99			
		ONT PST		1.58		0.00	
				Subtotal		19.70	
				Total tax		2.57	
				Total purchase order in			
				CAD Dollars		22.27	

FORM 798